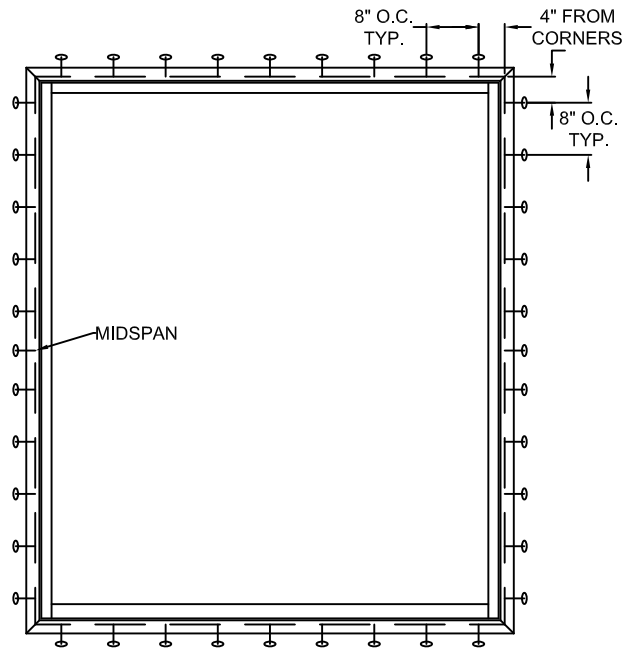
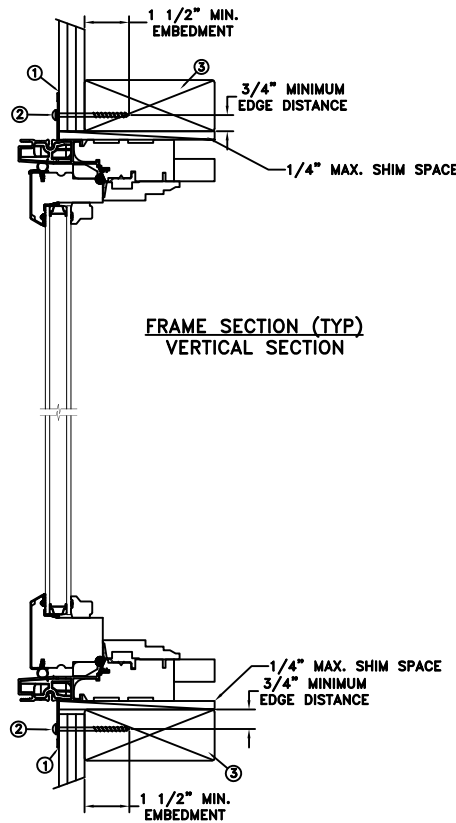
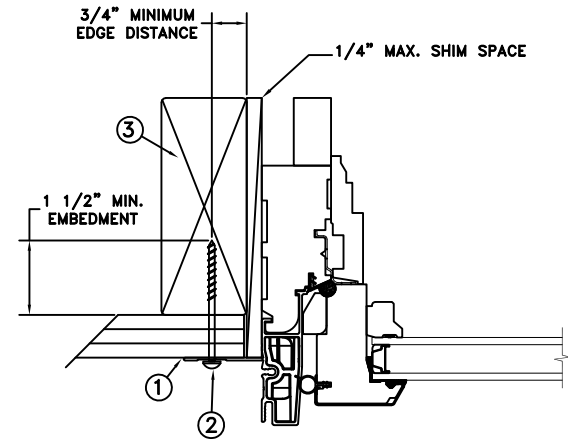




TYPICAL ELEVATION WITH FASTENER SPACING



**FRAME SECTION (TYP)
VERTICAL SECTION**



**FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION**

NAILFIN/SCREW-WOOD INSTALLATION

MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nailing flange with sufficient length to penetrate a minimum of 1-1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.

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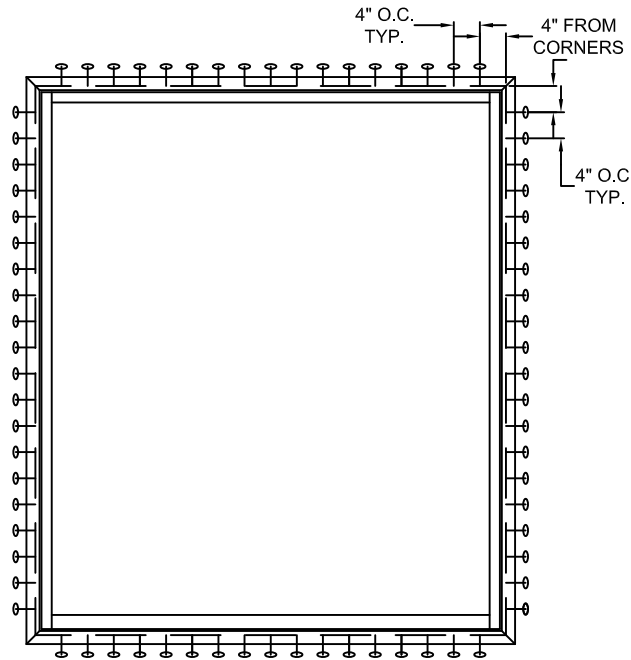
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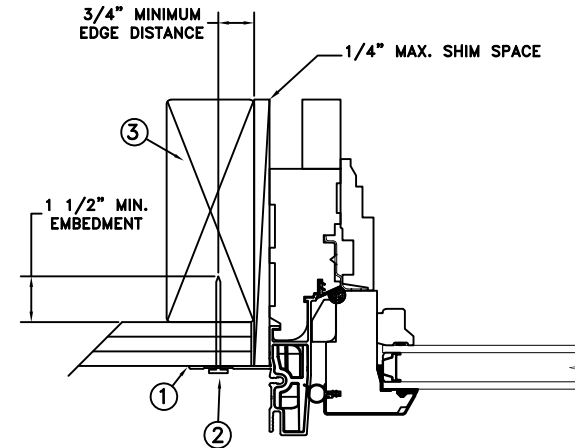
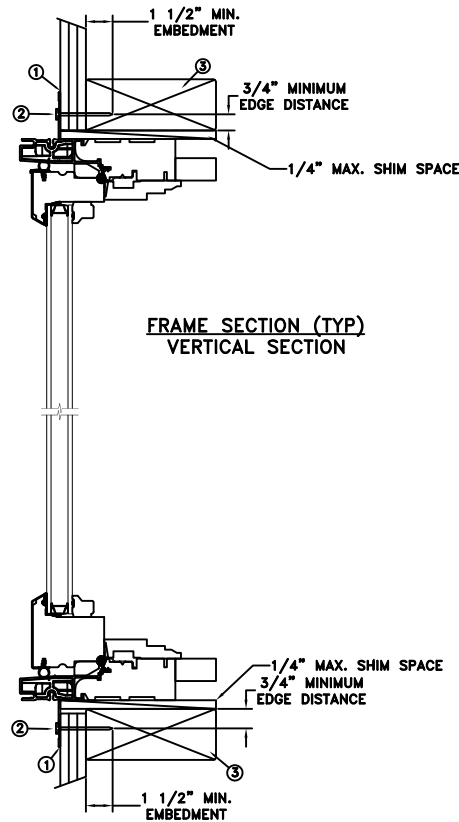
MICAH SWARTZ, P.E.
PE No. 93573
5134 Cambridge Ct.
Klamath Falls, OR. 97603
(541) 363-8075
08/11/25

DATE: 07/25/2025		3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: M.HAM	SCALE: NTS	JELD-WEN Custom Clad Wood Casement Fixed Direct Set	
CHECKED BY: M.HAM	TITLE:		
APPROVED BY: J.GOOSSEN			
RECORD No: D004506			
REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B	SHEET 1 of 10

NAILFIN/NAIL-WOOD INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 6d (.113" diameter) x 2" nails through the nailing flange into the wood framing beyond. For 2x wood frame substrate (min. S.G. = 0.42).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

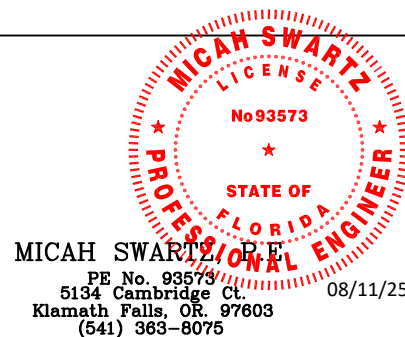
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.

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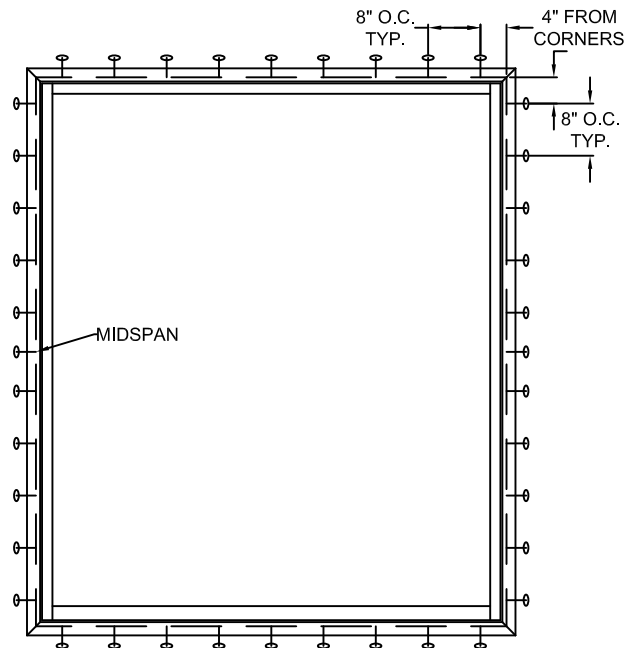
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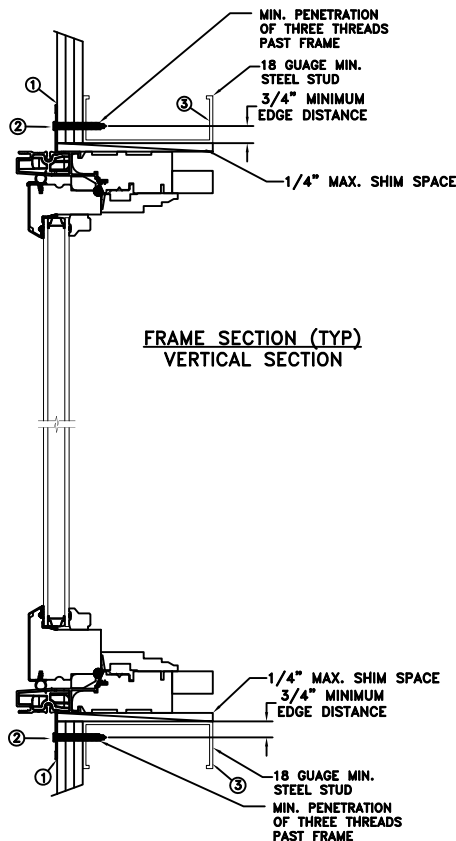
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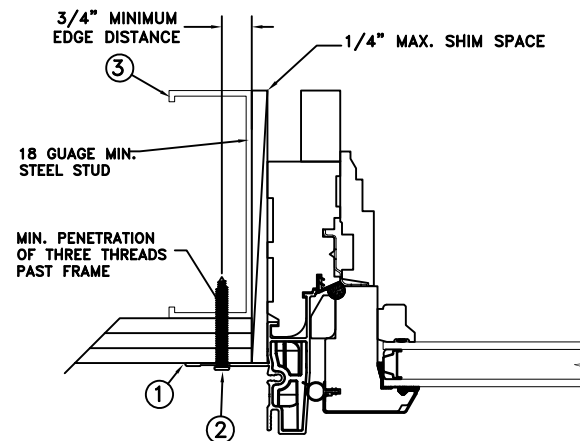
DRAWN BY: M.HAM	DATE: 07/25/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
CHECKED BY: M.HAM	SCALE: NTS	
APPROVED BY: J.GOOSSEN	TITLE: Custom Clad Wood Casement Fixed Direct Set	
RECORD No: D004506		
REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B SHEET 2 of 10



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #10 TEK screws through the nail flange with sufficient length to achieve a minimum penetration of 3 threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

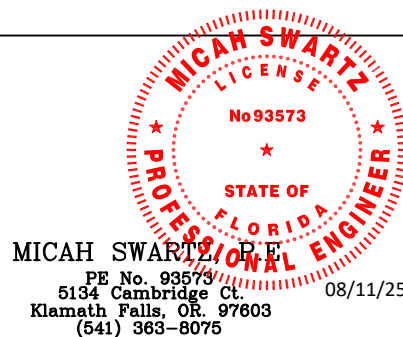
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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.

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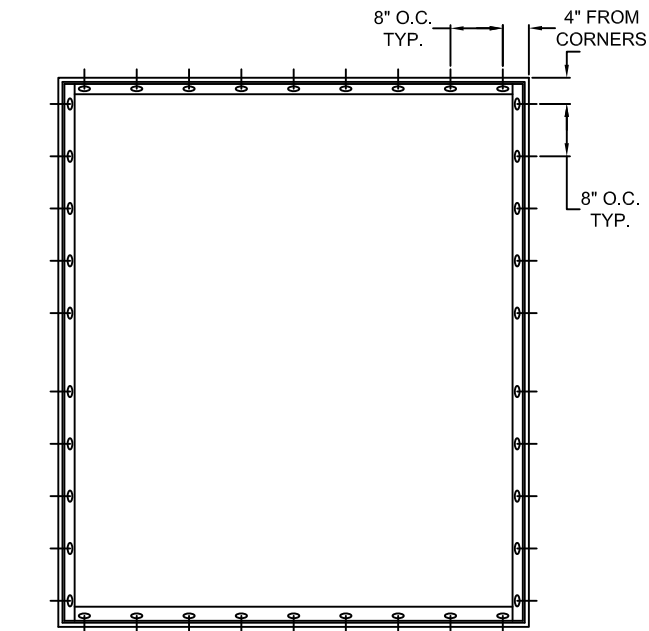


MICAH SWARTZ, P.E.
PE No. 93573
5134 Cambridge Ct.
Klamath Falls, OR. 97603
(541) 363-8075

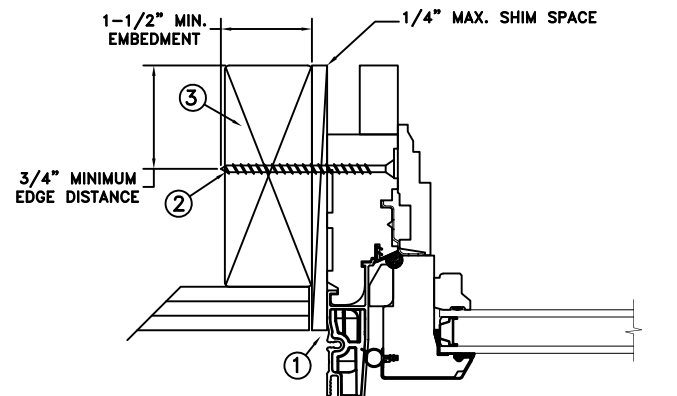
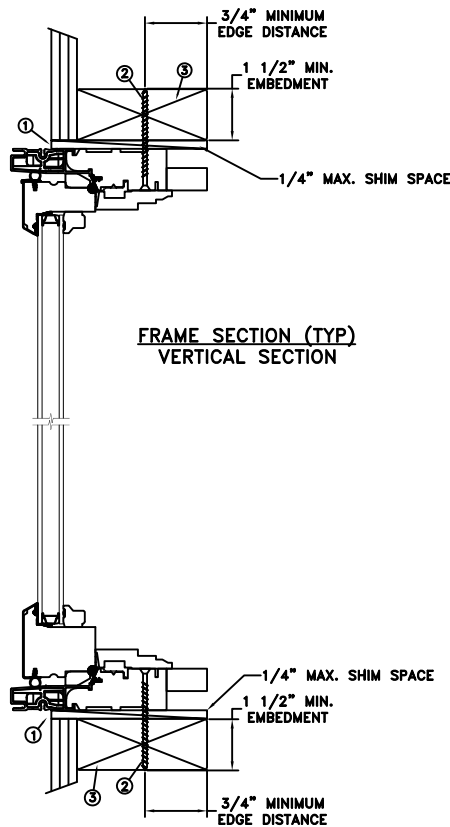
08/11/25

	DATE: 07/25/2025	 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
DRAWN BY: M.HAM	SCALE: NTS			
CHECKED BY: M.HAM	TITLE: Custom Clad Wood Casement Fixed Direct Set			
APPROVED BY: J.GOOSSEN				
RECORD No: D004506				
REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B	SHEET 3 of 10	

THROUGH FRAME/SCREW WOOD INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fasteners are used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1-1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

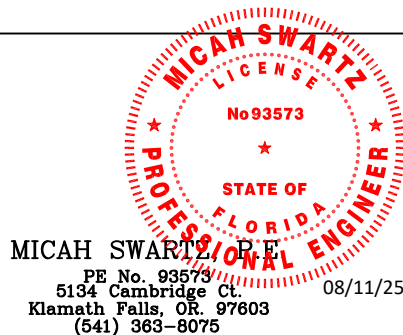
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.

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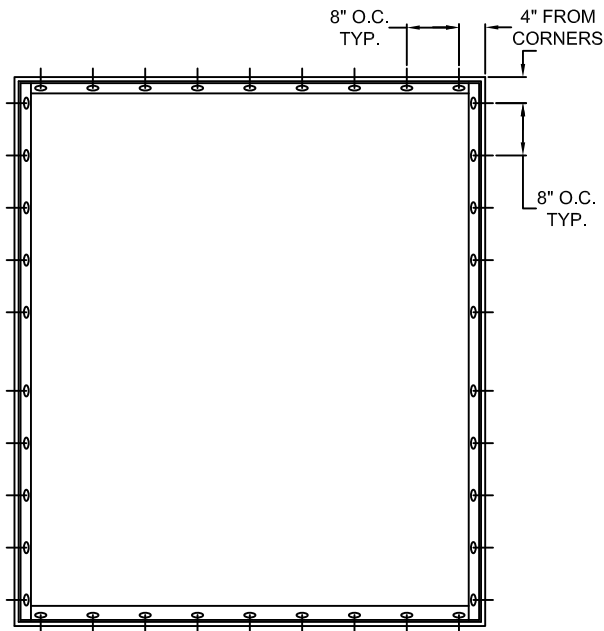
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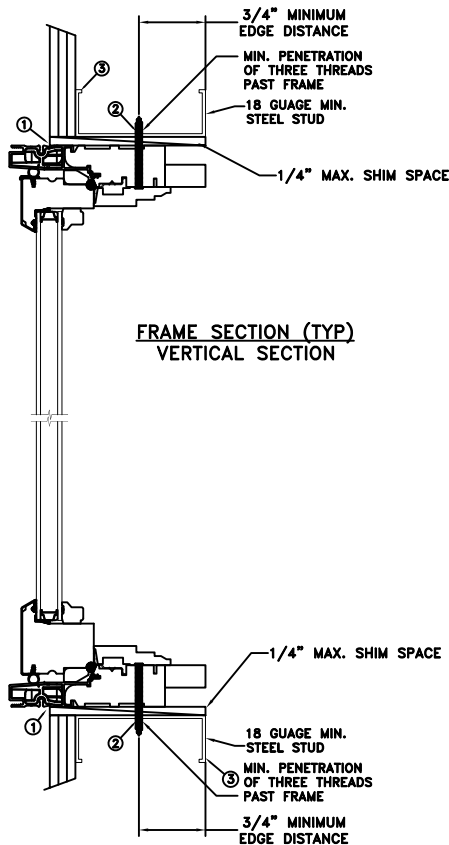


DRAWN BY: M.HAM	DATE: 07/25/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
CHECKED BY: M.HAM	SCALE: NTS	
APPROVED BY: J.GOOSSEN	TITLE: Custom Clad Wood Casement Fixed Direct Set	
RECORD No: D004506		
REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B SHEET 4 of 10

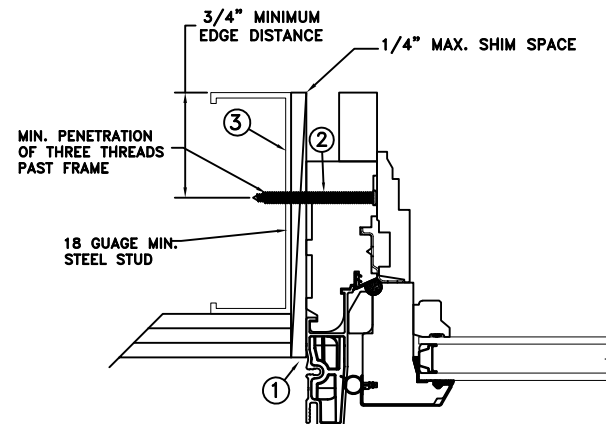
THROUGH FRAME/SCREW STEEL INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. For anchoring through head and side jambs into metal framing use #10 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., $f_y = 33$ ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

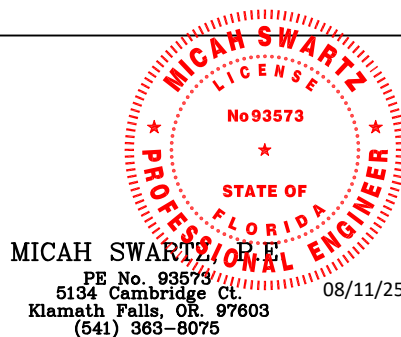
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.

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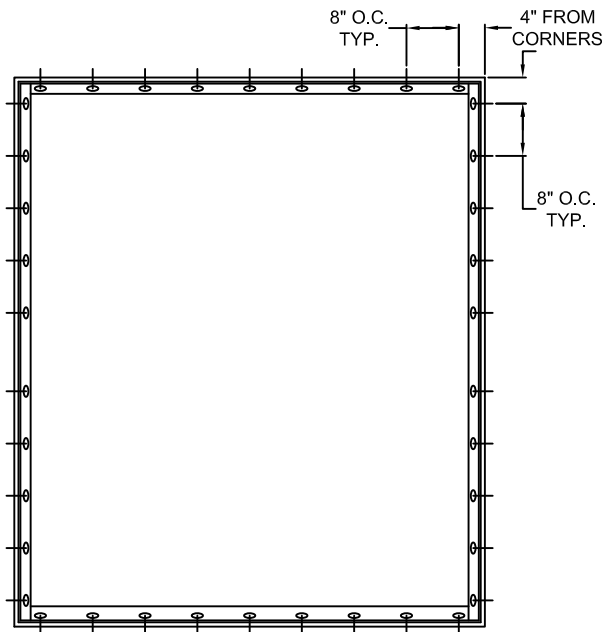
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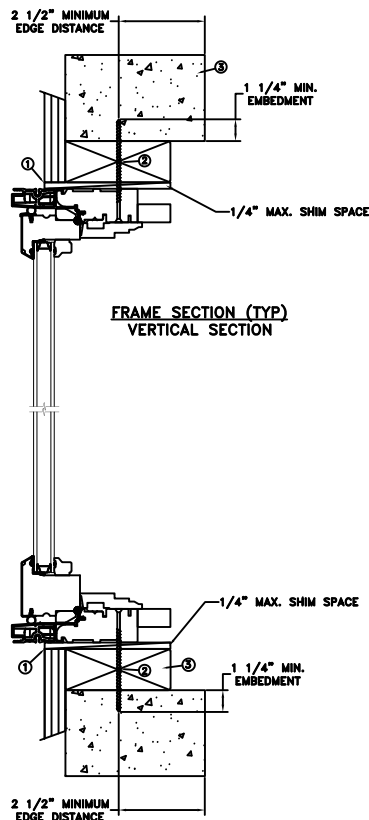
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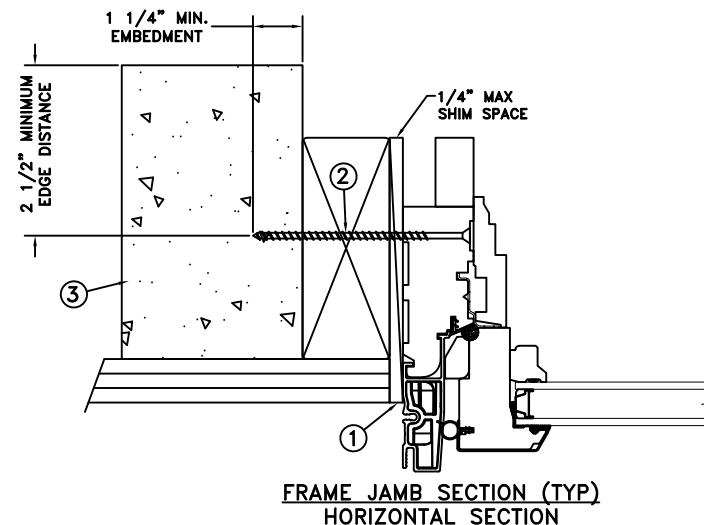
DATE: 07/25/2025		3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: M.HAM	SCALE: NTS	JELD-WEN Custom Clad Wood Casement Fixed Direct Set	
CHECKED BY: M.HAM	TITLE:		
APPROVED BY: J.GOOSSEN			
RECORD No: D004506			
REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B	SHEET 5 of 10



TYPICAL ELEVATION WITH FASTENER SPACING



THROUGH FRAME/SCREW CONCRETE INSTALLATION



MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" Tapcon or equivalent fasteners through the head and side jambs with sufficient length to penetrate a minimum of 1-1/4" into concrete or masonry at each location with a 2-1/2" min. from edge distance. For concrete (min. $f_c = 3000$ psi) or masonry substrate (CMU shall be ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

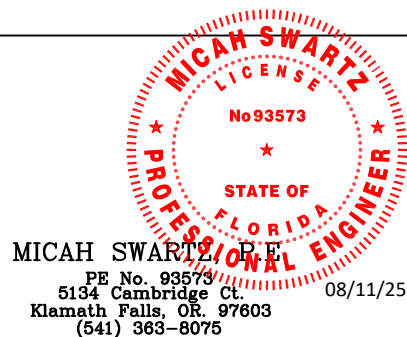
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.

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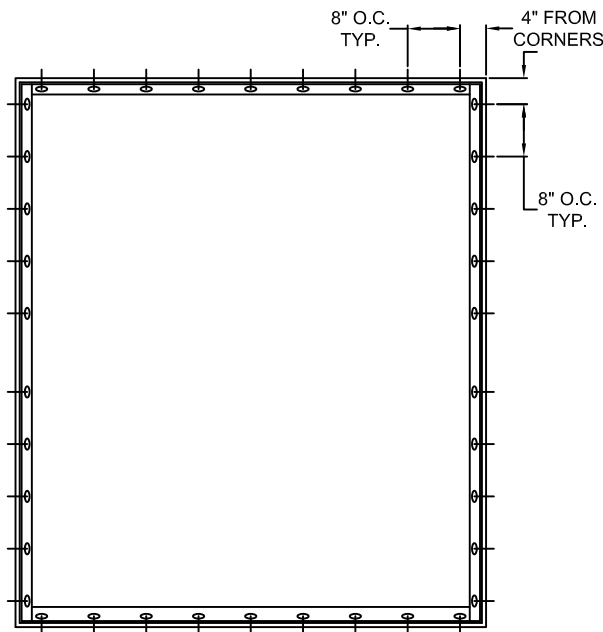
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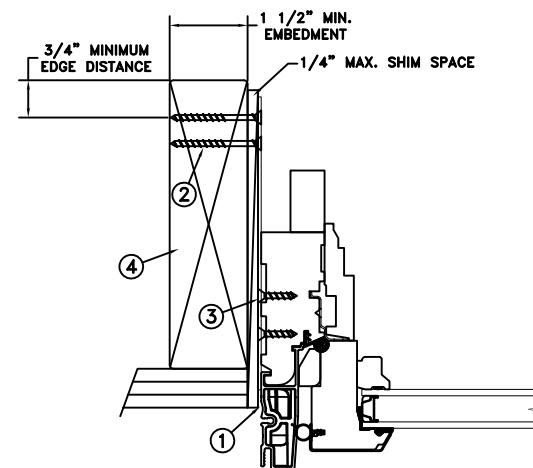
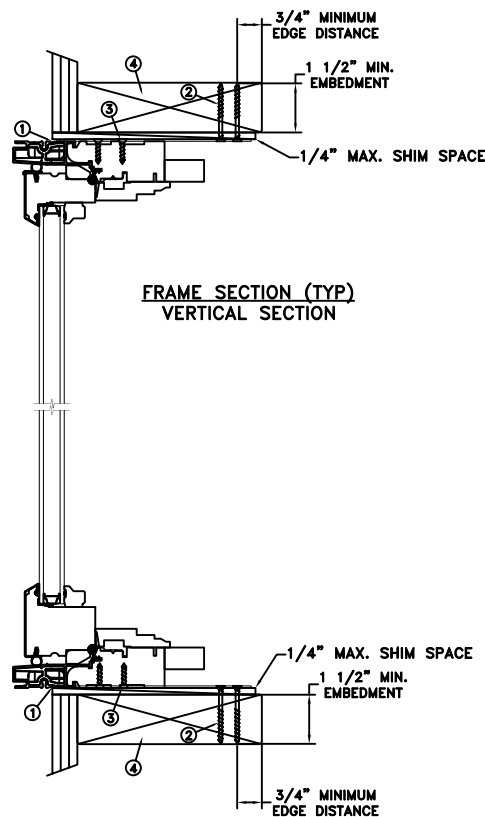


DRAWN BY: M.HAM	DATE: 07/25/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
CHECKED BY: M.HAM	SCALE: NTS	
APPROVED BY: J.GOOSSEN	TITLE:	
RECORD No: D004506	Custom Clad Wood Casement Fixed Direct Set	
REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B SHEET 6 of 10

MASONRY STRAP WOOD/SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

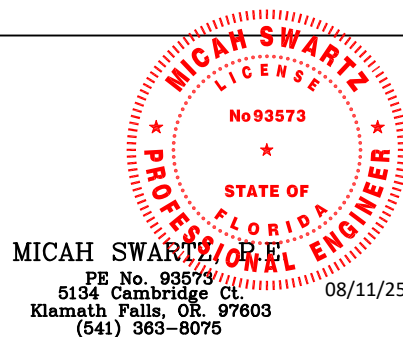
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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width

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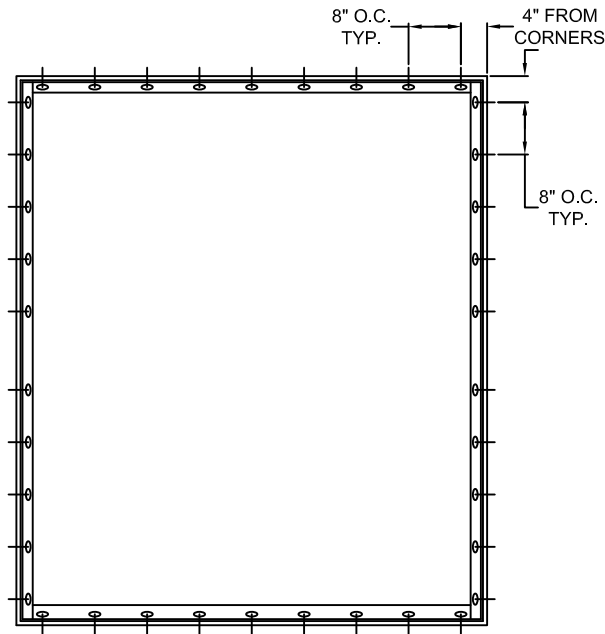
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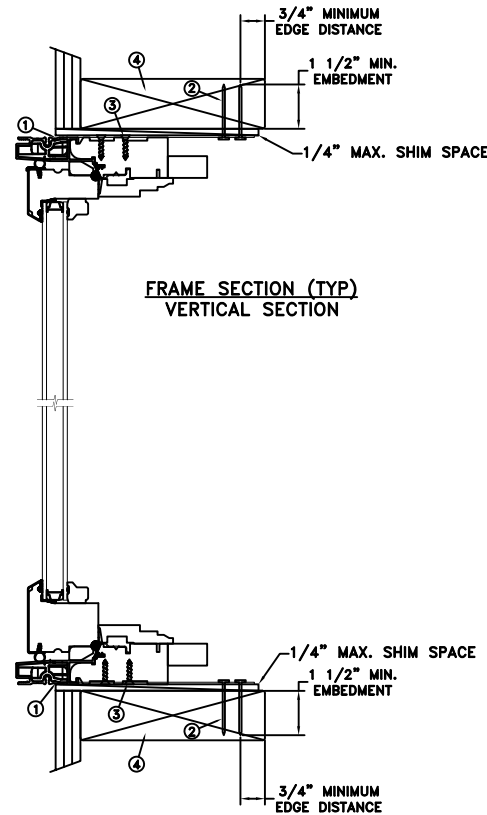


DATE: 07/25/2025		3737 LAKEPORT BLVD.		
DRAWN BY: M.HAM		KLAMATH FALLS OR, 97601		
SCALE: NTS		PHONE: (800) 535-3936		
CHECKED BY: M.HAM		TITLE: Custom Clad Wood Casement Fixed Direct Set		
APPROVED BY: J.GOOSSEN				
RECORD No: D004506				
REPORT No: SJW2013-153		CAD DWG. No.: —	REV: B	SHEET 7 of 10

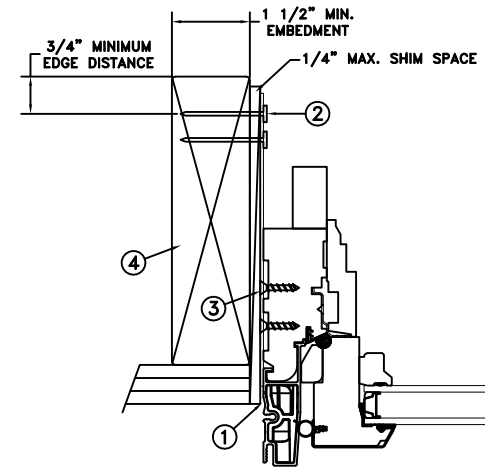
MASONRY STRAP WOOD/NAIL INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - 6d x 2" fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

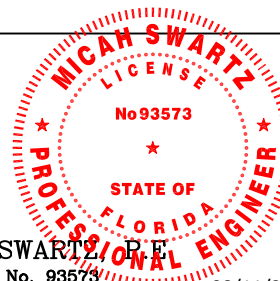
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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width

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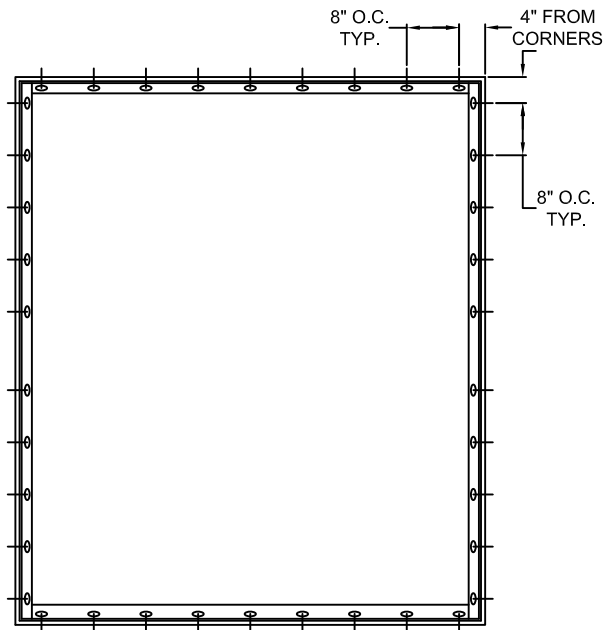


MICAH SWARTZ, P.E.
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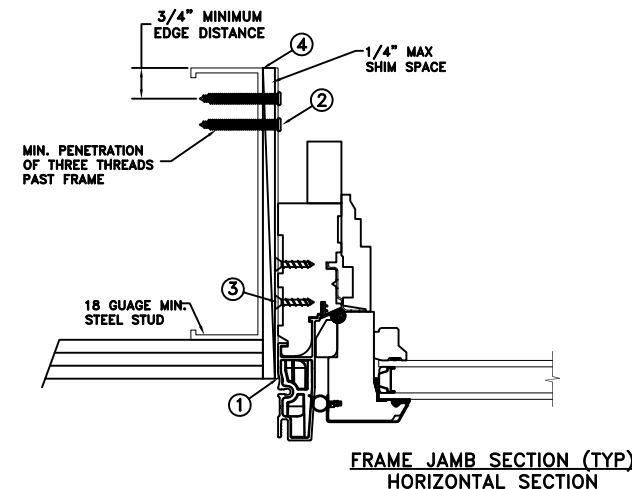
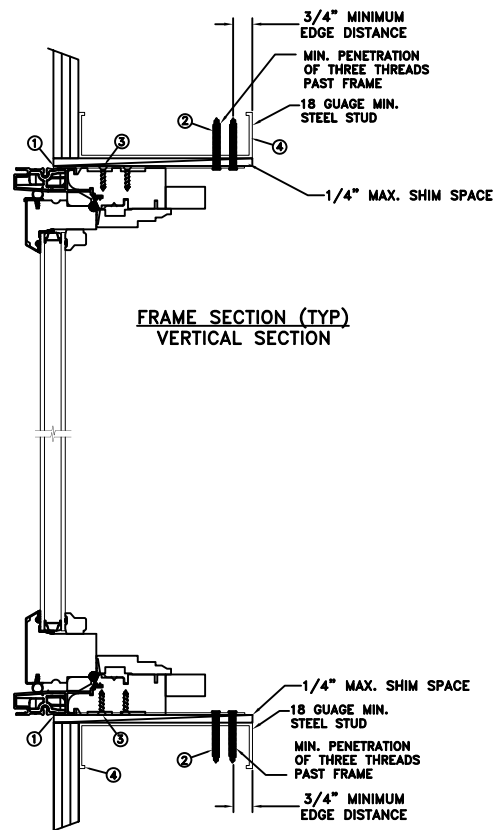
08/11/25

	DATE: 07/25/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: M.HAM	SCALE: NTS		
CHECKED BY: M.HAM	TITLE: Custom Clad Wood Casement Fixed Direct Set		
APPROVED BY: J.GOOSSEN			
RECORD No: D004506			
REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B	SHEET 8 of 10

MASONRY STRAP STEEL/SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use two (2) - #10 TEK Self-Tapping or larger screws through masonry strap with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., $f_y = 33$ ksi.
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

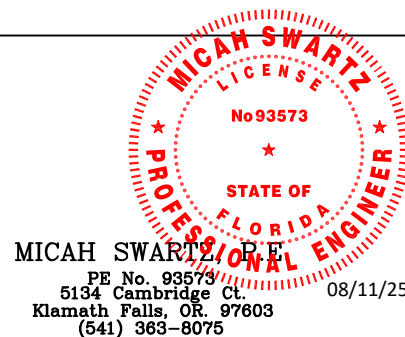
1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
4. Use structural or composite shims where required.
5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width

This item has been digitally signed and sealed by Micah Swartz, P.E. on the date adjacent to the seal. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

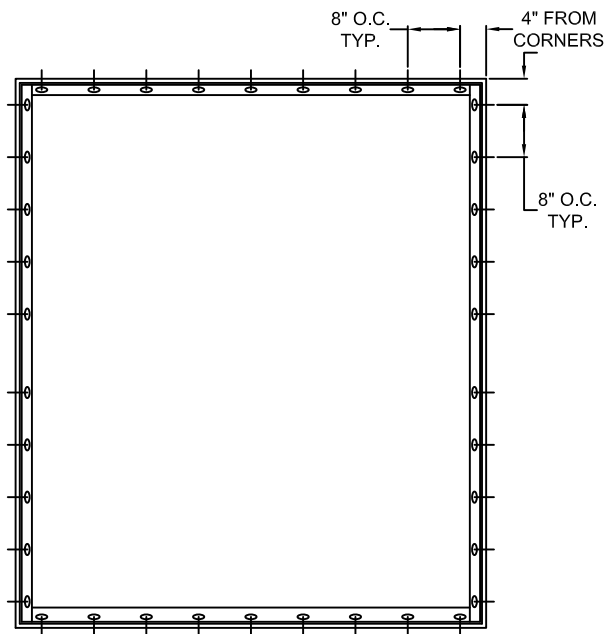
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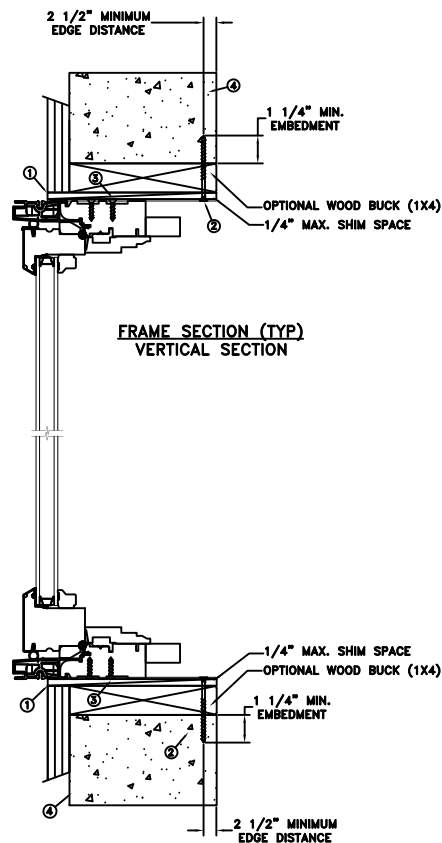


DATE: 07/25/2025	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936		
SCALE: NTS			
DRAWN BY: M.HAM	Custom Clad Wood Casement Fixed Direct Set		
CHECKED BY: M.HAM			
APPROVED BY: J.GOOSSEN			
RECORD No: D004506			
REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B	SHEET 9 of 10

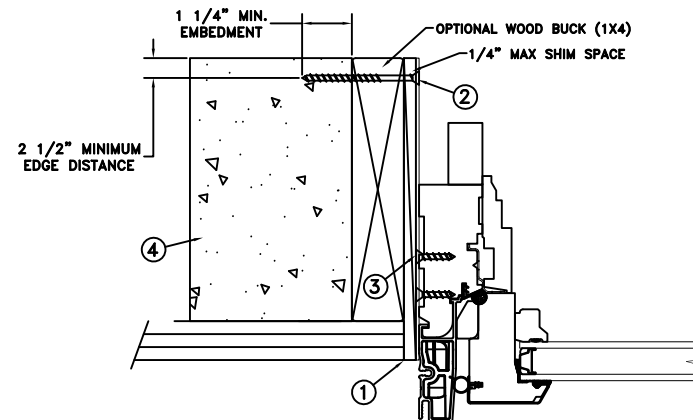
MASONRY STRAP CONCRETE SCREW INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
72" x 84"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use one (1) - 3/16" Tapcon or equivalent fasteners through masonry strap with sufficient length to penetrate a minimum of 1-1/4" into the buck or concrete. For 2x wood frame substrate (min. S.G. = 0.42). For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall be ASTM C90).
3. Use two (2) - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

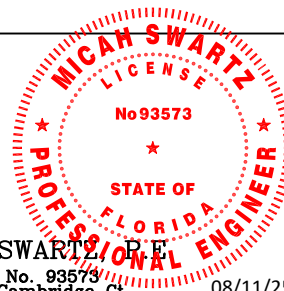
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3. At minimum, glazing shall be 3.1mm annealed - 13.0mm airspace - 3.1mm annealed glass.
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REPORT No: SJW2013-153	CAD DWG. No.: —	REV: B SHEET 10 of 10